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DOWNLOAD HERE FORCE OUTBOARD REPAIR MANUAL This repair manual covers Force outboard motors 4-150 HP (including L-Drives) 1984-1999. 4 HP, 5 HP, 7.5 HP, 9.9 HP, 15 HP, 25 HP, 35 HP, 40 HP, 50 HP, 60 HP,Chrysler 3.5 - 140 HP Outboard manual. Clymer Marine and PWC manuals are the #1 source for DIY maintenance, troubleshooting and repair. With step-by-step procedures combined with detailed photography and extensive use of exploded parts views, Clymer manuals are a must-have tool for the do-it-yourselfer.